

REPRINT



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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RB6799952-4

Job Sheet 200238



Part No: RB6799952-4

Job Qty: 10 pcs

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 10/30/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RB6799952 Rev. 2 IPP Rev. A 18.05.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Conventional Lathe - 1	10 pcs		10/30/19	0.00	0.83	Conventional Lathe - 1		// 10/10/30
							Conventional Lathe - 2		
130	QC 2	10 pcs		10/30/19	0.00	0.00	QC 2 - 1		// 10/10/30
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Container No: S227953



Part: RB6799952-4

Job No: 200238

Serial No/Batch: S227953

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Date: 10/30/19

				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
170	Packaging 3-1 - Stock - B4B	10 pcs	10/30/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
180	QC 21 - SA	10 pcs	10/30/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
23
9-89

DAS
21
9-89

NOV 08 2019

Part Op 120 - Manufacture as per dwg
 Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB
 140 - Manufacture as per dwg
 150 - QC2- Inspect parts off machine FAI/FAIB
 160 - QC8- Inspect parts - second check
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

GA139E

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.250	303 Round Bar 0.250"	.4160 ft (.0416 ea)	120-Conventional Lathe - 1	5203771

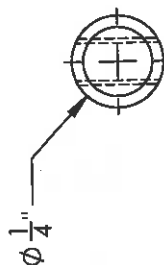
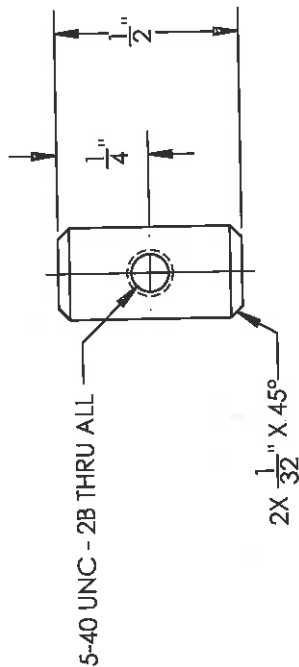
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Conventional Lathe - 1	M303R0.250	0	18	0
Part Specifications				
Specifications could not be found.				

Plex 10/30/19 6:54 AM dart.auclair.guillaume

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0048	-4 CHD DIM WAS 5-40 UNC THRU ALL IS 5-40-2B UNC THRU ALL. CHD TOLERANCE WAS .XXX ±.005, .XX ±.01, FRACTIONS ±1/32 IS .XXX ±.010, .XX ±.03, FRACTIONS ±1/64.	2/28/2017	RJC	JAG



(-4)
PIN



TITLE CLAMP-INSTALLATION, TURBINE OUTER COMBUSTION CHAMBER TO AIR DUCT(SEAL RING)

DWG NO. RB6799952-4

REV 2

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .010 FRACTIONS ± 1/64
.XX ± .03 ANGLES ±1°
.X ± .1 SURFACES = 125/√

1. BREAK ALL SHARP EDGES
.016 x 45° OR .016R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

DRAWN BY: GILBERT
CHECKED: DUERFELDT
OPPS APPR: ANDERSON
QA APPR: LINDSAY
APPROVED: GILBERT
USED ON MODEL

SCALE 2:1 DATE 9/11/2013 SHEET 7 OF 7

